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SAFETY DATA SHEET

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

GHS product identifier

Product Name Cutting Grinding Oil

Other means of identification

Product Code(s) CG-13BK, CG-18, CG-18BK, CG-55

Synonyms Cutting Grinding Oil

Recommended use of the chemical and restrictions on use

Recommended Use A water-soluble oil for grinding, drilling, machining and cooling. One gallon can make up to 40 gallons of cutting oil. Cutting and Grinding Oil forms a very stable emulsion with excellent rust protection. The emulsion stability promotes rapid settling of grinding dirt. This formulation resists bacterial growth and reduces odor problems.

Uses advised against No information available

Supplier's details

Supplier Address

AGS Company
P.O. Box 729
Muskegon, MI
49443
TEL: 800-253-0403

Emergency telephone number

Emergency Telephone Number CHEM-TEL, INC.
24 Hour Emergency Contact 1-800-255-3924

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200).

Serious Eye Damage/Eye Irritation	Category 2
Carcinogenicity	Category 1A

GHS Label elements, including precautionary statements

Emergency Overview

Signal Word Danger

Hazard Statements

- Causes serious eye irritation
- May cause cancer



Appearance Clear, Cloudy White, Dark amber.

Physical State Liquid.

Odor Petroleum.

Precautionary Statements**Prevention**

- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Use personal protective equipment as required.
- Wash face, hands and any exposed skin thoroughly after handling.
- Wear eye/face protection.

General Advice

- If exposed or concerned: Get medical attention/advice

Eyes

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- If eye irritation persists: Get medical advice/attention.

Storage

- Store locked up.

Disposal

- Dispose of contents/container to an approved waste disposal plant.

Hazard Not Otherwise Classified (HNOC)

Not applicable.

Other information

Prolonged or repeated contact may dry skin and cause irritation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms

Cutting Grinding Oil

Chemical Name	CAS-No	Weight %	Trade secret
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	60-100	*
Sulfonic acids, petroleum, sodium salts	68608-26-4	15-40	*
2-Butoxyethanol	111-76-2	0.1-1	*

**The exact percentage (concentration) of composition has been withheld as a trade secret.*

4. FIRST AID MEASURES

Description of necessary first-aid measures

Eye Contact	Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.
Skin Contact	Wash off immediately with soap and plenty of water. If symptoms persist, call a physician.
Inhalation	Move to fresh air.
Ingestion	Clean mouth with water and afterwards drink plenty of water.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects No information available

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media No information available

Specific Hazards Arising from the Chemical

No information available.

Explosion Data

Sensitivity to Mechanical Impact

None.

Sensitivity to Static Discharge

None.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Ensure adequate ventilation.

Environmental Precautions

Environmental Precautions See Section 12 for additional Ecological Information.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Pick up and transfer to properly labeled containers.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible Products None known based on information supplied.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
2-Butoxyethanol 111-76-2	TWA: 20 ppm	TWA: 50 ppm TWA: 240 mg/m ³ (vacated) TWA: 25 ppm (vacated) TWA: 120 mg/m ³ (vacated) S* S*	IDLH: 700 ppm TWA: 5 ppm TWA: 24 mg/m ³

Appropriate engineering controls

Engineering Measures

Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection

If splashes are likely to occur, wear: Tightly fitting safety goggles.

Skin and Body Protection

No special protective equipment required.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid.	Appearance	Clear, Cloudy White, Dark amber.
Odor	Petroleum.	Odor Threshold	No information available.

Property	Values	Remarks/ - Method
pH	@ 5%: 8 - 9	None known
Melting Point/Range	Not determined	None known
Boiling Point/Boiling Range	> 500 °F	None known
Flash Point	> 350 °F	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limits in Air		
upper flammability limit	No data available	
lower flammability limit	No data available	
Vapor Pressure	No data available	None known
Vapor Density	No data available	None known
Specific Gravity	0.93 at 60°F	None known
Water Solubility	Emulsifies	None known
Solubility in other solvents	No data available	None known
Partition coefficient: n-octanol/water	Negligible	None known
Autoignition Temperature	No data available	None known
Decomposition Temperature	No data available	None known
Viscosity	>100 SUS @ 100 °F	None known

Flammable Properties Not flammable

Explosive Properties No data available

Oxidizing Properties No data available

Other information

VOC Content (%) Not determined

10. STABILITY AND REACTIVITY

Reactivity

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to avoid

None known based on information supplied.

Incompatible materials

None known based on information supplied.

Hazardous decomposition products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information****Inhalation**

There is no data available for this product.

Eye Contact

Contact with eyes may cause serious eye irritation based on the components present within the product.

Skin Contact

There is no data available for this product.

Ingestion

There is no data available for this product.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness

Delayed and immediate effects and also chronic effects from short and long term exposure**Sensitization**

No information available

Mutagenic Effects

No information available

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Petroleum distillates, hydrotreated heavy naphthenic	A2	Group 1	Known	X
2-Butoxyethanol	A3	Group 3		

Reproductive Toxicity No information available
STOT - single exposure No information available
STOT - repeated exposure No information available
Aspiration Hazard No information available.

Numerical measures of toxicity - Product

The following values are calculated based on chapter 3.1 of the GHS document:

LD50 Oral 27260 mg/kg; Acute toxicity estimate

12. ECOLOGICAL INFORMATION

Ecotoxicity

The environmental impact of this product has not been fully investigated.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Petroleum distillates, hydrotreated heavy naphthenic 64742-52-5		LC50 96 h: > 5000 mg/L (Oncorhynchus mykiss)		EC50 48 h: > 1000 mg/L (Daphnia magna)
2-Butoxyethanol 111-76-2		LC50 96 h: = 1490 mg/L static (Lepomis macrochirus) LC50 96 h: = 2950 mg/L (Lepomis macrochirus)		EC50 24 h: 1698 - 1940 mg/L (Daphnia magna) EC50 48 h: > 1000 mg/L (Daphnia magna)

Persistence and Degradability No information available

Bioaccumulation

Chemical Name	Log Pow
2-Butoxyethanol	0.81

Other Adverse Effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated Packaging Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT Not regulated

IATA Not regulated

IMDG/IMO Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA Contact supplier for inventory compliance status
DSL/NDSL Contact supplier for inventory compliance status

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
2-Butoxyethanol	111-76-2	1	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Petroleum distillates, hydrotreated heavy naphthenic				X	
2-Butoxyethanol	X	X	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA Health Hazard 1 Flammability 0 Instability 0 Physical and Chemical Hazards -

HMIS Health Hazard 1* Flammability 0 Physical Hazard 0 Personal Protection X

*Indicates a chronic health hazard.

Prepared By Product Stewardship
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General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet